

VMC640 cnc machining center

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Standard Configuration:

1----- Fanuc 0i MF controller

2-----16 tools Taiwan Arm type tool changer

USD FOB
Qingdao port

Optional Configuration:

1----Taiwan 4th axis

2---- GSK controller

3---- Siemens808DA16 controller

4-----Siemens 828D controller

5----Mitsubishi M80B controller

6-----coolant through spindle

7---12000 rpm direct drive spindle with oil coolant

8---- 5 axis-

9---chain type chip conveyor

10----Renishaw tool probe

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Youtube videos:[lisaducnc](https://www.youtube.com/channel/UC...)

ITEM	UNIT	VMC640
Size	MM	800 X 320
Max load	KGS	400
T-Slot size	MM	16 X 3
X-axis	MM	600
Y-axis	MM	400
Z-axis	MM	500
Spindle nose to table	MM	130-630
Spindle center to z axis guide surface	MM	430
Spindle taper		BT40-120
Spindle speed	RPM	8000
spindle motor power	KW	5.5
X fast feed	M/MIN	24
Y fast feed	M/MIN	24
Z fast feed	M/MIN	20
cutting speed	MM/MIN	1-1000
X feed motor power	N	6
Y feed motor power	N	7.5
Z feed motor power	N	15
Types tool changers		Funnel type tool changer/Arm type tool changer
Capacity of tools		12/16
Tool change time	S	8/2.5
Position Accuracy	MM	±0.006
Repeatability	MM	0.008
machine size	MM	2200 X 1900 X 2500
Packing dimension	MM	2400 X 2100 X 2300
weight	Kgs	2800



