

# VMC1270 cnc machining center

## Standard Configuration:

1----- Fanuc 0i MF controller

2-----24 tools Taiwan Arm type tool changer

USD FOB  
Qingdao port

## Optional Configuration:

1----Taiwan 4<sup>th</sup> axis

2---- GSK controller

2---- Siemens808DA16 controller

3-----Siemens 828D controller

4----Mitsubishi M80B controller

3-----coolant through spindle

4---12000 rpm direct drive spindle with oil coolant

5---- 5 axis-

6---chain type chip conveyor

7----Renishaw tool probe

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Youtube videos:[lisaducnc](https://www.youtube.com/channel/UC...)

ITEM	UNIT	VMC1270
Size	MM	1300 X700
Max load	KGS	850
T-Slot size	MM	18 X 5
X-axis	MM	1200
Y-axis	MM	700
Z-axis	MM	700
Spindle nose to table	MM	100-800
Spindle center to z axis guide surface	MM	750
Spindle taper		BT40-150
Spindle speed	RPM	8000
spindle motor power	KW	11/15
X Fast feed	M/MIN	24
Y Fast feed	M/MIN	24
Z Fast feed	M/MIN	20
cutting speed	MM/MIN	1-1000
X feed motor power	N	22
Y feed motor power	N	22
Z feed motor power	N	22
Types tool changers		Funnel type tool changer/Arm type tool changer ATC
Capacity of tools		20/24
Tool change time	S	8/2.5
Position Accuracy	MM	±0.006
Repeatability	MM	0.008
machine size	MM	3500 X 2900 X 2800
weight	Kgs	7000



