

# CK6136 cnc lathe machine

CK6136 cnc lathe machine	
<b>Standard configuration:</b>  1-----GSK controller  2-----manual chuck  3-----manual tailstock  4-----Four station electrical tool post  5-----Processing length 750mm	USD    FOB Qingdao port
<b>Optional configuration:</b> 1-----Fanuc or Siemens controller 2-----Pneumatic chuck or hydraulic chuck 3-----Pneumatic tailstock or hydraulic tailstock 4-----C axes (servo spindle motor) 5-----Six station electrical tool post or Eight station electrical tool post 6-----bar feeder 7-----center rest and follow rest 8-----Processing length 1000mm 9-----live tools 10-----chip conveyer	

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Youtube videos:[lisaducnc](https://www.youtube.com/channel/UC...)

ITM	unit	CK6136/CK6140
Max. Swing over bed	MM	360/400
Max. Swing over cross slide	MM	220
Max. work length	Mm	600/850
Max. Z axis Travel	MM	750/1000
Max. X axis Travel	MM	250
Spindle bore	MM	60
Spindle nose		A2-6
Spindle speed range	RPM	100-2500
Spindle type		Independent spindle
Chuck	unit	manual 3 jaws 160mm
Bed width	MM	330
x/z fast feed	MM	6000/8000
x/z cutting travel speed	Mm/min	1-6000
Number of tool turret	Mm/min	4/6/8 turret
Tool shank type		20*20
Positioning accuracy	MM	$X \leq 0.010$ $Z \leq 0.015$
Repeatability Psoitioning accuracy	MM	$X \leq 0.0075$ $Z \leq 0.010$
Min. unit set	MM	0.001
roundness	MM	$\leq 0.007$
Diameter uniformity	MM	$\leq 0.03$ (length 300)
Flatness	MM	$\leq 0.02$ (Diameter 300)
Surface Roughness (Steel)	MM	Ra1.6um

Dia. of tailstock sleeve	Ra1.6um	60
Tailstock sleeve taper	MM	MT4
Max. Tailstock sleeve travel		140
Spindle drive motor power	MM	5.5
Coolant pump power	KW	120
size	W	2150X1400X1600
weight		1.7T





