

CK6132 cnc lathe machine

CK6132 cnc lathe machine	
Standard configuration:	USD FOB Qingdao port
1-----GSK928TEA controller	
2-----manual chuck	
3---3 pieces gang type tool	
4---manual tailstock	
Optional Configuration	
1. SIEMENS 808D cnc controller	
2. FANUC0i TF cnc controller	
3---four station electric turret	
4. Six station electric turret	
5. Eight station electric turret	
6. Hydraulic collet	
7. Hydraulic chuck	
8. hydraulic tailsotck	
9. Automatic bar feeder	
10. Main servo motor (C axis)	
11. Extra collet	
12. live tools	
13---chip conveyor	

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Youtube videos:[lisaducnc](https://www.youtube.com/channel/UC...)

ITM	unit	CK6132
Max. Swing over bed	MM	350
Max. Swing over cross slide	MM	180
Max. work length	Mm	400
Max. Z axis Travel	MM	450
Max. X axis Travel	MM	280
Spindle bore	MM	48
Spindle nose		A2-5
Spindle speed range	RPM	100-2500
Spindle type	unit	Independent spindle
Chuck	MM	Pneumatic chuck/manual 3 jaws 160mm
Bed width	MM	260
x/z fast feed	Mm/min	6000/8000
x/z cutting travel speed	Mm/min	1-6000
Number of tool turret		gang type tool post

Tool shank type	MM	16*16/20*20
Positioning accuracy	MM	X≤0.010 Z ≤0.015
Repeatability Psoitioning accuracy	MM	X≤0.0075 Z ≤0.010
Min. unit set	MM	0.001
roundness	MM	≤0.007
Diameter uniformity	MM	≤0.03 (length 300)
Flatness	MM	≤0.02 (Diameter 300)
Surface Roughness (Steel)		Ra1.6um
Dia. of tailstock sleeve	MM	60
Tailstock sleeve taper		MT4
Max. Tailstock sleeve travel	MM	100
Spindle drive motor power	KW	4
Coolant pump power	W	90
size	MM	2050X1500X1650
weight		1.2T











